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## **Plc Interview Questions And Answers**

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Introduction to PLC Interview Questions and Answers Programmable Logic Controller is a class of industrially hardened devices which acts as an interface for input and output sensors. The i/p field elements include elements like switches, sensors, push a button and final elements like actuator, solenoid/control valves, drives, hooters

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etc. PLC has an important role when it comes to automation.

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2) What are different components Of

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PLC? 3) What are various applications of PLC? 4) Who are leading suppliers of PLC? 5) What is redundancy in PLC? 6) What is an HMI in PLC? 7) What is SCAN in PLC? 8) List the advantages of PLC over Relays? 9) Explain scan cycle of PLC? 10) What is role of I/O modules in PLC?

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PLC Interview Questions and Answers. 1. The PLC was invented by . a) Bill Gates b) Dick Morley c) Bill Landis d) Tod Cunningham. 2. The first company to build PLCs was . a) General Motors b) Allen Bradley c) Square D d) Modicon. 3. Which of the following statements is not

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correct? a) The PLC rung output [-( )-] is a discrete output instruction ...

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Programmable Logic Controller (PLC) Interview Questions; Question 13. What Is The Protocol Used In The In S7-200 Plc And How Many Station Can Be Possible

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In The S7-200 Network? Answer : A. Protocol used in the in S7-200 PLC is PPI Protocol. B. 32 station Can Be Possible in the S7-200 Network. S7 300 PLC Questions. Question 14.

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Applications Of Plc? Answer : PLC can be used in almost all industrial application solutions right from small machine to large manufacturing plants. Even it caters applications of redundant systems at critical process plants. XML

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Interview Questions; Question 3. Explain The Role Of Plc In Automation ? Answer : PLC plays most important role in automation.

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Programmable Logic Controllers are industrially hardened micro computers, designed to replace electromechanical relays, used to control machines and processes.

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Programmable Logic Controllers (PLC)

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Interview Questions and Answers: What are different components in PLC? Answer: 1. Input Interface 2. Memory Section 3. Central Processing Unit (CPU) 4. Programmable Language 5. Programming tool 6. An output Interface. Advantages of PLCs than Hard wired Relay?

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## **PLC Programmable Logic Controllers Interview Questions and ...**

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What are different types of orifice plates? State their uses? Question2: How do you identify an orifice in the pipeline? Question3: Why is the orifice tab provided? Question4: Explain Bernoulli's theorem. State its application? Question5: How can a D.P. transmitter be calibrated?

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## **PLC SCADA Interview Questions & Answers**

5. Difference between PLC & Relay ? PLC can be programmed whereas a relay cannot. PLC works for analog I/Os such as PID loops etc. whereas a relay cannot. PLC is much more advanced as compared to relay. Modifications in relay base circuit is difficult compared to PLCs

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6. Difference between PLC & DCS ?

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